

TECHNICAL AND SERVICE BULLETIN

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TO: All Kompac Dealers
SUBJECT: Calibration Procedures for Kompac Units

Kompac **Form to Metering Pressure**

1. Loosen set screws on top of end frames.
2. Turn metering gauges to the "OFF" position.
3. Insert two 20 lb. strips of paper between the form and metering rollers.
4. Turn metering gauges to achieve a firm, even drag on both sides.
5. Once an even drag is achieved, retighten set screws on top of both end frames.
6. Remove slotted cap screws from metering gauges.
7. Loosen inner set screws and turn metering gauge to the number one position.
8. Tighten inner set screw and then replace cap screws on metering gauge.

NOTE: Final metering gauge settings should be adjusted between numbers 2 and 3.

Kompac **Form Roller to Plate**

1. Remove Kompac safety cover.
2. Apply small smear of ink on Kompac plate form roller, across full width.
3. Replace Kompac safety cover.
4. Turn on power and start press. Allow ink to run in.
5. When Kompac rollers are completely ink covered, shut off press.
6. Drop Kompac in contact with the plate to produce a stripe across the plate.
7. This stripe should be between 1/8" and 3/16" wide and even across the entire width of the plate.
If not, adjust per installation procedure for the press model you are working with.

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